

**SALES SPECIFICATION**

**Code: EPA**

**Description: Ethoxypropyl Acetate**

| Test Description          | Specification Limits |       | Unit of Measure | Test Method        |
|---------------------------|----------------------|-------|-----------------|--------------------|
|                           | Min.                 | Max.  |                 |                    |
| 1-Ethoxy 2-propyl Acetate | 99.0                 |       |                 | Gas Chromatography |
| Water                     |                      | 0.50  | %(w/w)          | ASTM E-203         |
| Acidity as Acetic acid    |                      | 0.02  | %(w/w)          | ASTM D-1613        |
| Colour, PTCO              |                      | 10    |                 | ASTM D-1209        |
| <b>TYPICAL PROPERTIES</b> |                      |       |                 |                    |
| Density @ 20°C            | 0.940                | 0.944 |                 | ASTM D-4052        |
| Distillation Range        |                      |       |                 |                    |
| IBP                       | 156.0                |       | °C              | ASTM D1078         |
| DP                        |                      | 162.0 | °C              | ASTM D1078         |

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 22-03-2006**

**Spec Version Number: 1**