

**SALES SPECIFICATION**

**Code: XYL**

**Description: Xylene**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Appearance	Not listed			Visual
Purity as aromatic	99.9		Vol. %	ASTM D 1319
Saybolt Colour	+30			ASTM D 156
Density at 15deg.C			Kg/dm <sup>3</sup>	ASTM D 4052
Distillation Range			Deg.C	ASTM D 850
IBP	137.8			
50%	139.6			
DP	142.6			
Flash Point	27.5		Deg.C	ASTM D 56
Aniline Point	Not listed		Deg.C	ASTM D 611
Copper Corrosion	1a			ASTM D 130
3 hrs at 50 deg.c				
Sulphur Content	free		ppm/wt	ASTM D 853
Aromatics	99.9		Vol.%	ASTM D 1319
Hydrogen Sulphide	free		ppm/wt	ASTM D 853

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 21-03-2006**

**Spec Version Number: 1**