

**SALES SPECIFICATION**

**Code: VAM**

**Description: Vinyl Acetate Monomer**

Test Description	Specification Limits		Unit of Measure	Test Method
	Min.	Max.		
Vinyl Acetate Monomer	99.9		%(w/w)	
Water		400	ppm	
Acidity		50	ppm	
Acetaldehyde		100	ppm	
Methyl Acetate		50	ppm	
Ethyl Acetate		150	ppm	
Specific Gravity 20/20°C	0.932	0.936		
Colour, APHA		5		
Distillation Range	71.0	73.5	°C	
Hydroquinone	14	16	ppm	

Comments: Physical properties are not monitored constantly.

**Issue of Revision Date: 22-03-2006**

**Spec Version Number: 1**